

VDA numbers	Requirements	Commodity number	All		201.1	V = Documents which must be submitted for PPAP approval NDT = Non destructive test - N/A = Not applicable
			Prototypes, FOTP, Sample parts	Requalification		
0.1	Cover Sheet (Evaluation)			V		
0.2	Self-assessment for product, process, SW (if appl.)			N/A	V	
1.	Deliverables of product development					
1.1	Technical specifications (ACPS Automotive Drawing)			V	V	
1.2 / 1.3	Design release			N/A	N/A	
1.4	Material data sheet / IMDS for all materials (packaging/wrapper & printed materials) which stay in the car			V IMDS IDs: HUK = 80908 DEI / DES = 237 MXQ = 185340	V IMDS IDs: HUK = 80908 DEI / DES = 237 MXQ = 185340	
1.5	Product FMEA			N/A	N/A	
2.	Deliverables of production process development					
2.1	Process flow chart			V	V	
2.2	Process FMEA			N/A	minimum required is the Cover Sheet	
2.3	Control plan			V	V	
3.	Deliverables of the validation of the product					
3.1	Geometry, dimension check	V	V	V		
3.2	Material check	Material Certificate (3.1)	Material Certificate (3.1) according to DIN ISO 10204 see drawing requirements	Material Certificate (3.1) Certificate must be written in English language		
3.3	Function check		V If requested by ACPS	V If requested by ACPS		
3.4	Haptic check		N/A	N/A		
3.5	Acoustics check		N/A	N/A		
3.6	Odour check		N/A	N/A		
3.7	Appearance check		N/A	If the drawing request (interieur)		
3.8	Surface check		N/A	N/A		
3.8.1	Approval of coating		N/A	V		
3.8.2	Technical cleanliness		V	V		
3.10	Reliability tests		As defined on drawing or specification	As defined on drawing or specification		
3.11	Resistance to electrostatic discharge (ESD)					
3.12	Electrical safety / high-voltage safety					
3.13	Electromagnetic compatibility (EMC)					
	APQP Tracking Sheet completed for RC1 and RC2 parts		N/A	If APQP was requested V		
4.	Deliverables of the validation of the production process					
	Confirmation of process capability of three dimensions defined by supplier Cmk >= 1,33 / CpK >= 1,0 <-		V If there was a dimensional complaint last year	V		
4.1	Achievement of special characteristics (Quantity of measured parts Cmk 50 and CpK 125) SC-S -> Cmk >= 2,0 / CpK >= 1,67 SC-FF -> Cmk >= 1,67 / CpK >= 1,33		V	V		
4.2	Laboratory qualification (ISO/IEC 17025 or national equivalent) accredited by an body of ILAC MRA		V	V		
4.3	Measured Samples (marked/ numbered and packed in separated boxes)	due to PO	N/A	V (at least 5 pcs)		
4.4	Master sample			If requested by ACPS 1 sample		
4.5	Confirmation of agreed capacity (SLA)			V		
4.5.1	Capacity evaluation R@R			V		
4.6	Tooling list and Inventory Protocol if tool is owned by ACPS or QEM acc. ACPS-TMP-S-016		N/A	V		
5.	General deliverables					
5.1	Compliance with legal requirements		N/A	N/A		
5.2	PPA status of the supply chain		List of parts used and approval status	List of parts used and approval status		
5.3	Test/inspection equipment list		V	V		
5.4	Measuring system analysis for used production and lab equipment (MSA)		V	V		
5.5	Part history (for electronics also for SW)		V	V		
5.6	Evidence of suitability of the employed load carriers including storage - SLA		N/A	V		
5.8	Documentation of the requalification agreement		N/A	V		
6.	Deliverables for software					
	Software release		N/A	N/A		
7.	Customer specific requirements					
7.1	WEB 2020 Initial Material Sampling Mercedes-Benz Cars		V only for Mercedes-Benz ACPS products	V only for Mercedes-Benz ACPS products		
7.2	TESLA IMDS requirements PLM D263835		V only for TESLA ACPS products	V only for TESLA ACPS products		
7.3	CAMDS requirements (For asian customers)		V	V		

PPAP Kick off date	
ACPS-SQ representative Name and Signature	Supplier representative Name and Signature

Part number / Drawing index / Part index Part Name